

Friday, 3/30/2013 10:13 AM
Boston

Process Sheet

Split

CU-D	1 Dart Helicopters Services	Drawing Name	: STEEL SPACER
Number	: 26452A-2	Part Number	: D30651
Number	: 10375	Drawing Number	: D3065 REV. A2
P.O. Number	: N/A	Project Number	: N/A
This Date	: 3/30/13	Drawing Revision	: A2
Prsln	: NC	Material	: N/A
First	: N/A	Due Date	: 4/15/2006
Prev Run	: 26211A		
Written By	: SEE COMMENT BELOW	Qty	: 60 Um: Each
Checked & Approved By	: JF 06.03.30		
	Std C 02/11/01 Incorporated D3065-1 IFI PJ/RF		

Job No. 

Machine Or Operation:

Description:

1.0 M2024T3S040 2024-T3 .040 sheet



Comment: Qty.: 0.1300 sf(s)/Unit Total: 7.7994 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040)

Batch: 011639

2.0 SHEAR

SHEAR



Comment: SHEAR

Cut blank: 3.600" x 4.500" Grain along 4.500"

3.0 HAAS

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA182 and Dwg D3065

Stack of 15

Identify as D3065-1

4.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0 QC8

SECOND CHECK



Comment: SECOND CHECK

Thursday, 3/30/2006 10:06:13 AM
Jim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP SPACER

Job Number: 26452A

Part Number: D30651

Number



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Deburr Stack

MF 06.05.01

7

BRAKE NC

NC BRAKE



Comment: NC BRAKE
Bend as per Dwg D3065

SB 06/05/01

(5)

8

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.05.01 (5)

9

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

MF 06.05.01

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT CHEMICAL CONVERSION COAT

SB 06/05/01

(5)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: GA

SB 06/05/01

(5)

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

06/05/02 (5)

Job Completion



MF 06.05.02